



ISO 9001 : 2015  
CERTIFIED COMPANY

# SHREEJI

## WELD INDUSTRIES



## SEAM WELDING MACHINES

LONGITUDINAL, CIRCUMFERENTIAL, UNIVERSAL

- ▶ Heavy Duty Robust designed MS Fabricated body.
- ▶ High quality pneumatic system.
- ▶ Heavy duty water cooled transformer for continues production.
- ▶ Latest microprocessor for best accuracy in welding output.
- ▶ Specially designed machine as per required job with it's fixture.
- ▶ Electrode wheel of CuCrZr high conductivity hard material.

*We Also Manufacture : Arc Welders, Spot Welders, Butt Welders, Argon Arc Welders, Seam Welders, Pneumatic, Pedal Operated, Table Mounted, Portable and Resistance Heating Equipments.*

# SEAM WELDING MACHINES

LONGITUDINAL, CIRCUMFERENTIAL, UNIVERSAL

These pneumatically operated seam welding machines are used for an uninterrupted weld run for impeccable seam welding of the drums. Featuring modern design, these seam welding machines are air operated and have a variety of alternative features for ensuring efficient usage in every kind of seam welding application within the range.

## TECHNICAL SPECIFICATIONS

Type of Machine	SM 50	SM 75	SM 100	SM 150
Rating at  50% Duty Cycle KVA	50	75	100	150
Throat depth mm	400	400	400	400
Welding Capacity Mild  Sheet mm	1 + 1	1.5 + 1.5	2 + 2	2.5 + 2.5
Stainless Steel mm	0.8 + 0.8	1 + 1	1 + 1	2 + 2
Lead Coated Sheets mm	0.5 + 0.5	0.5 + 0.5	0.8 + 0.8	1 + 1
Light Alloys mm	0.25 + 0.25	0.5 + 0.5	0.8 + 0.8	-

**CONTROL : MICROPROCESSOR BASED PROGRAMMABLE THYRISTORISED SEQUENCE CONTROLLER.**



## SHREEJI WELD INDUSTRIES

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